

# MEMS Vibration Energy Harvesting Applications

We have developed energy harvesters:

- MEMS fabricated
- Low resonance frequency
- Produced 22 mV<sub>rms</sub> voltage output from HVAC duct vibration

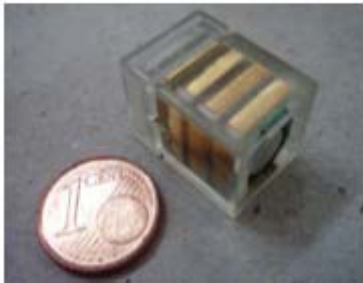
Lindsay Miller, Dr. Beth Reilly, Romy Fain, Prof. Paul Wright

# Wireless sensor nodes

Sensor, Radio, Power Supply

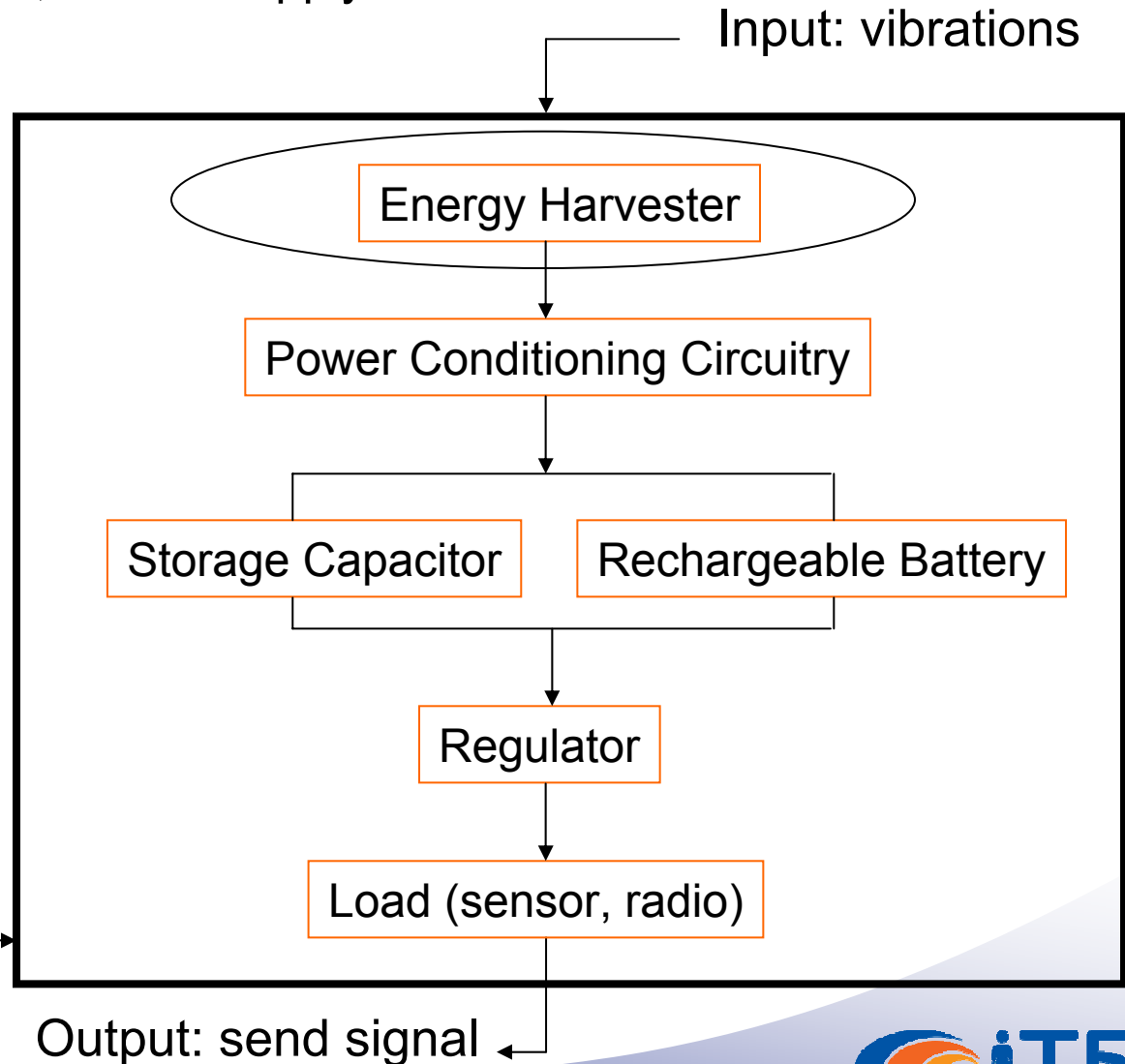


Gen 1: Mica2



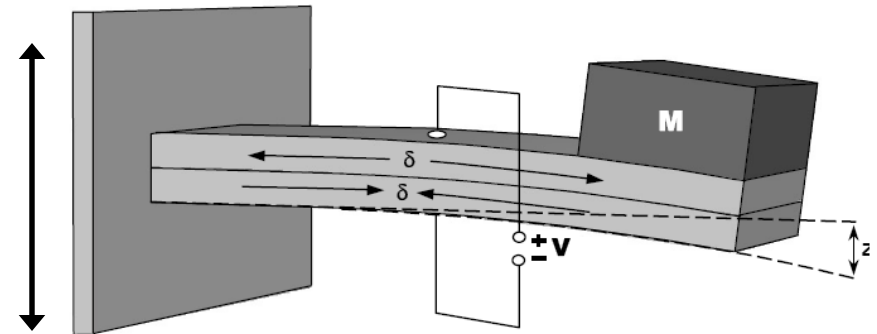
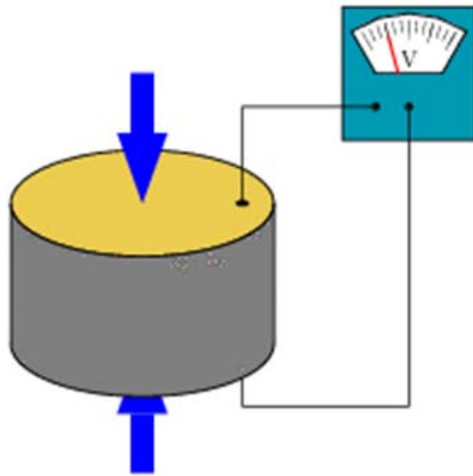
Gen 2: UCB pico cube, BWRC

Gen 3:



# Piezoelectrics Background

Piezoelectric materials produce voltage when deformed

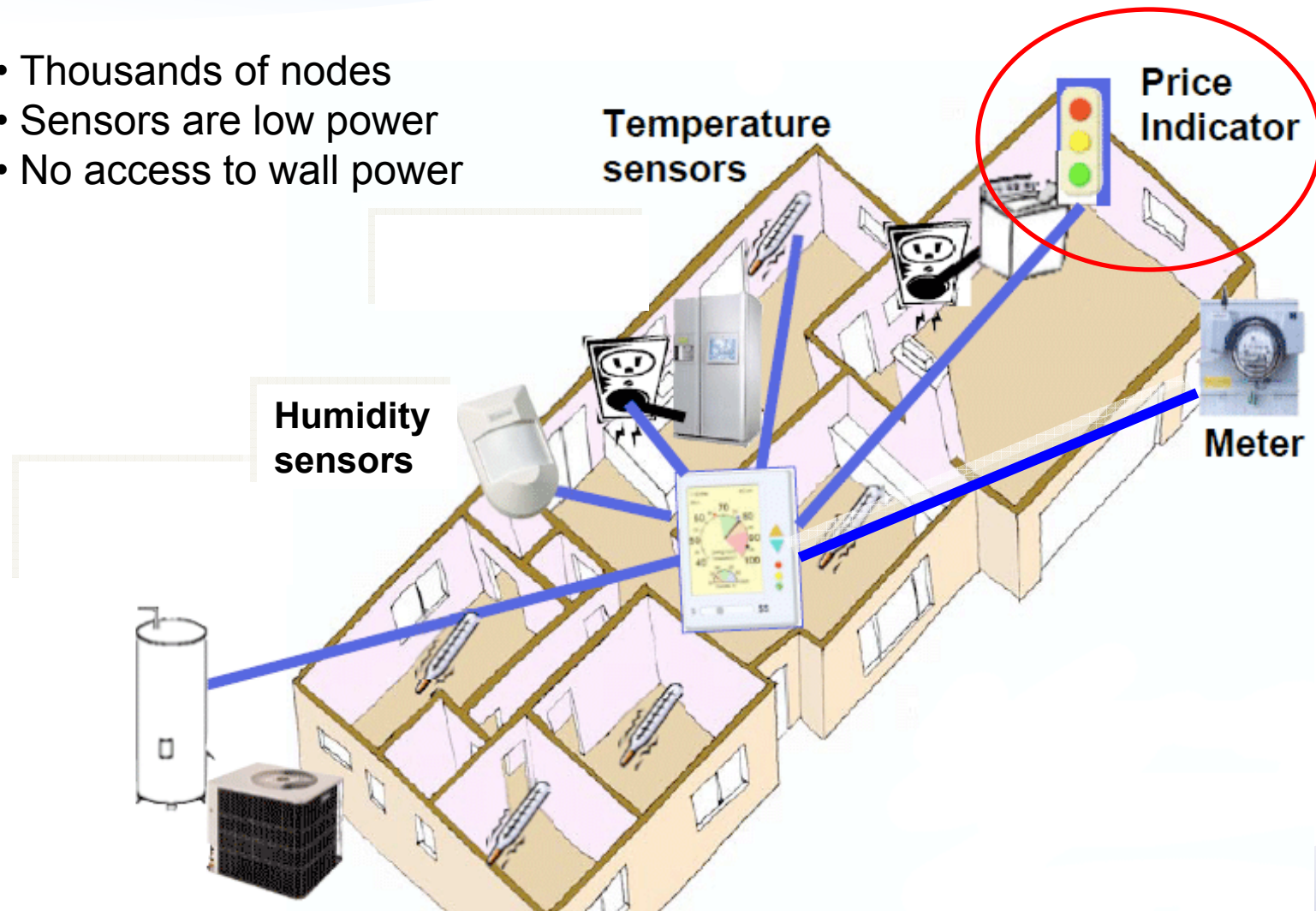


Washing machine vibrations:  
85 Hz, 0.341 g

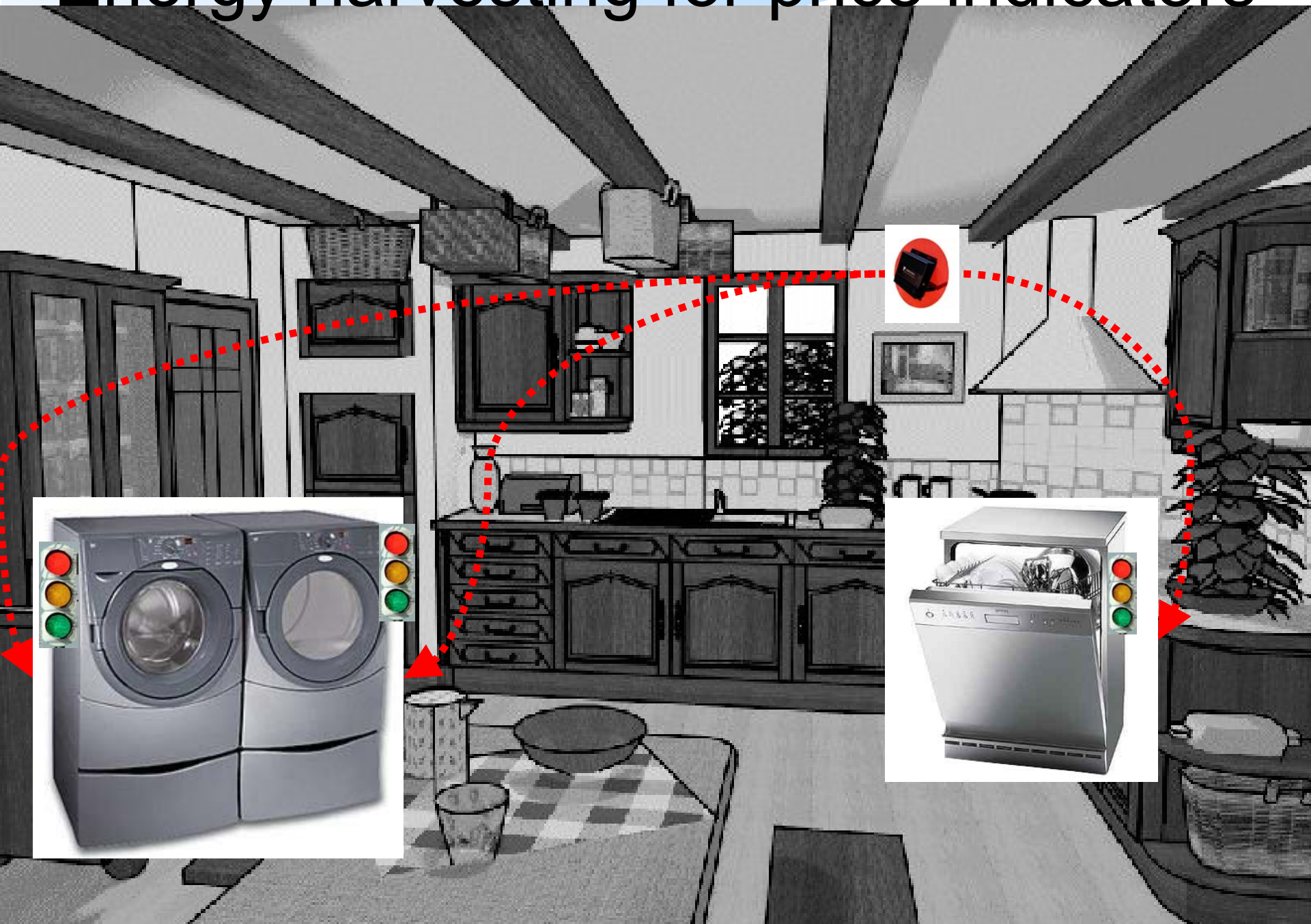


# Wireless sensor network in building

- Thousands of nodes
- Sensors are low power
- No access to wall power



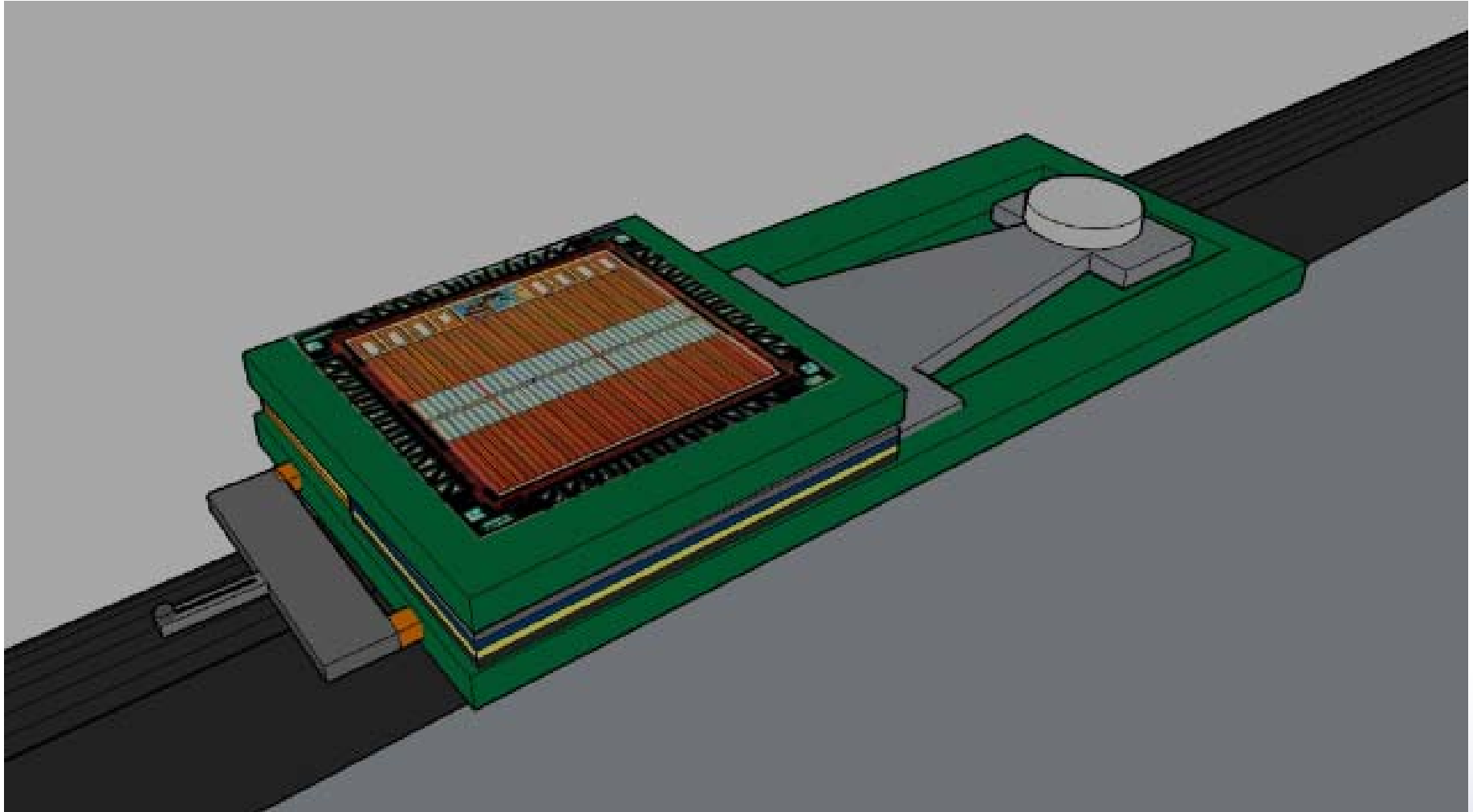
# Energy harvesting for price indicators



# How much energy is in vibrations?

- $200 \mu\text{W}/\text{cm}^3$  for meso scale device driven by ambient vibrations
- $5 \mu\text{W}/\text{cm}^3$  goal in order to power radio
- $0.10 \mu\text{W}/\text{cm}^3$  current MEMS prototype capability when driven by ambient vibrations

# Energy harvesting for current sensor

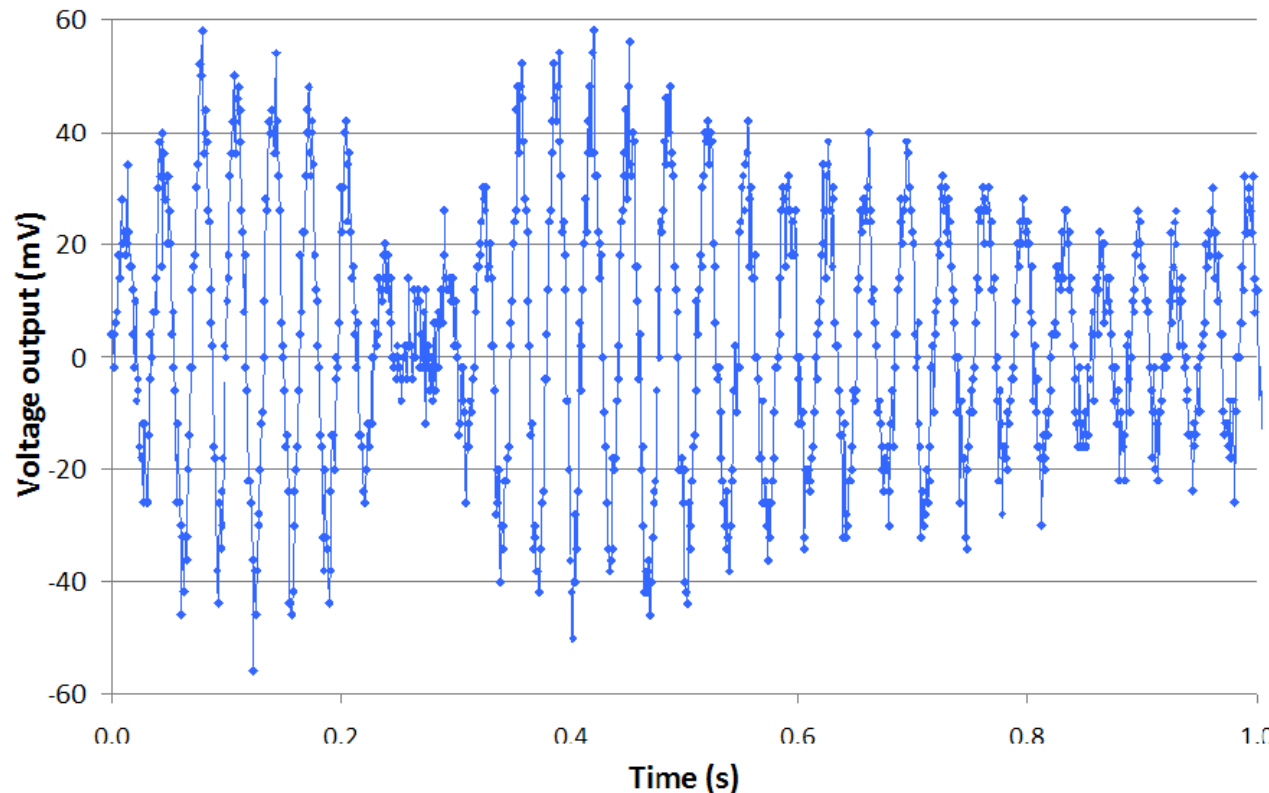




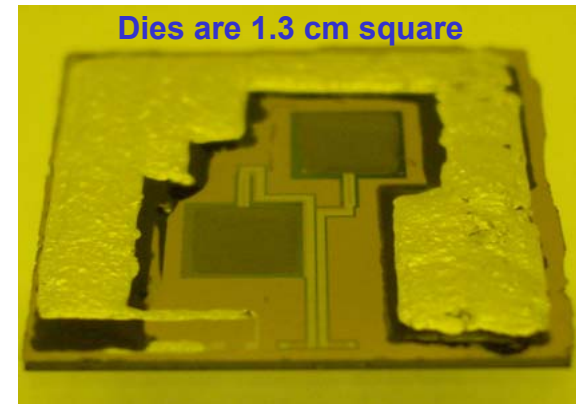
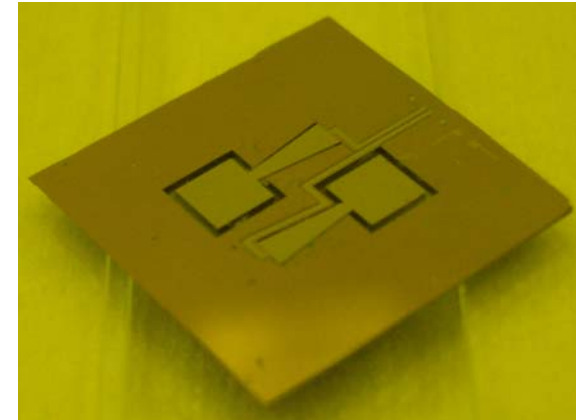
# Vibration harvester preliminary results

Voltage output from beam excited by an HVAC duct

Voltage output vs time (1s of data shown)



The beam output signal is  $\sim 22 \text{ mV}_{\text{rms}}$  at  $\sim 30 \text{ Hz}$



Dies are 1.3 cm square

Physical integration of printed capacitor & energy harvester



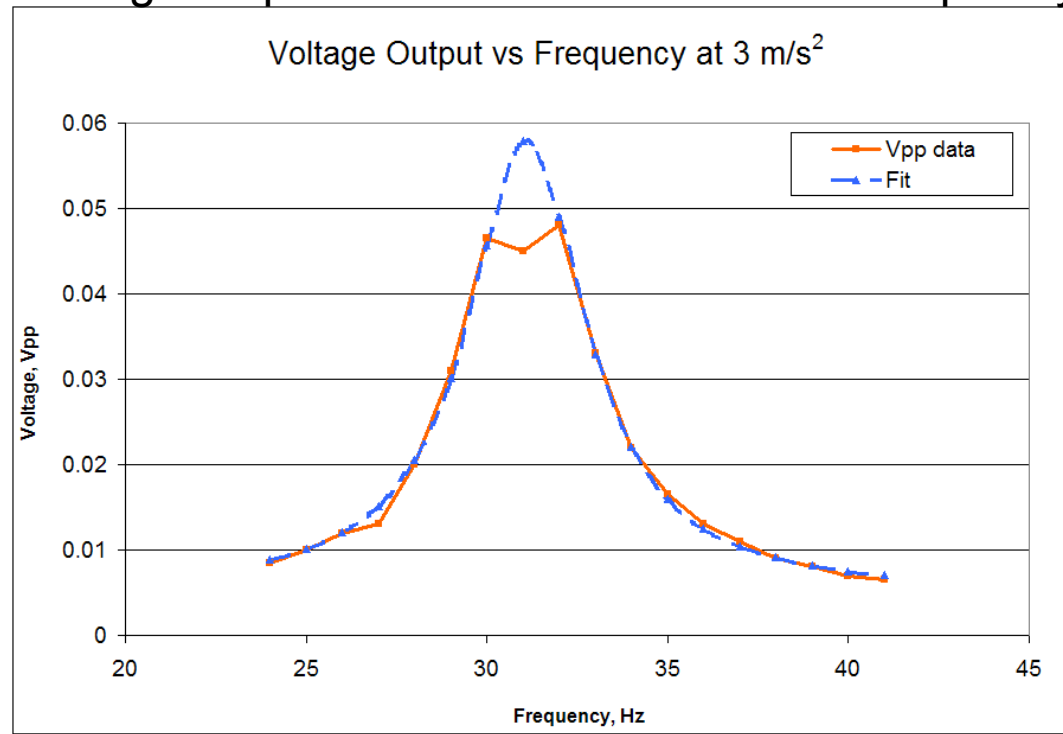
# In summary

- We have developed energy harvesters:
  - MEMS fabricated
  - Low resonance frequency
  - Produced 22 mV<sub>rms</sub> when mounted on HVAC duct
- This harvested energy can be used to
  - Power price indicators on appliances
  - Power current sensors

Thank you. Questions?

# Frequency

Voltage output shows 31 Hz resonance frequency



# Energy harvesting for industrial sensors

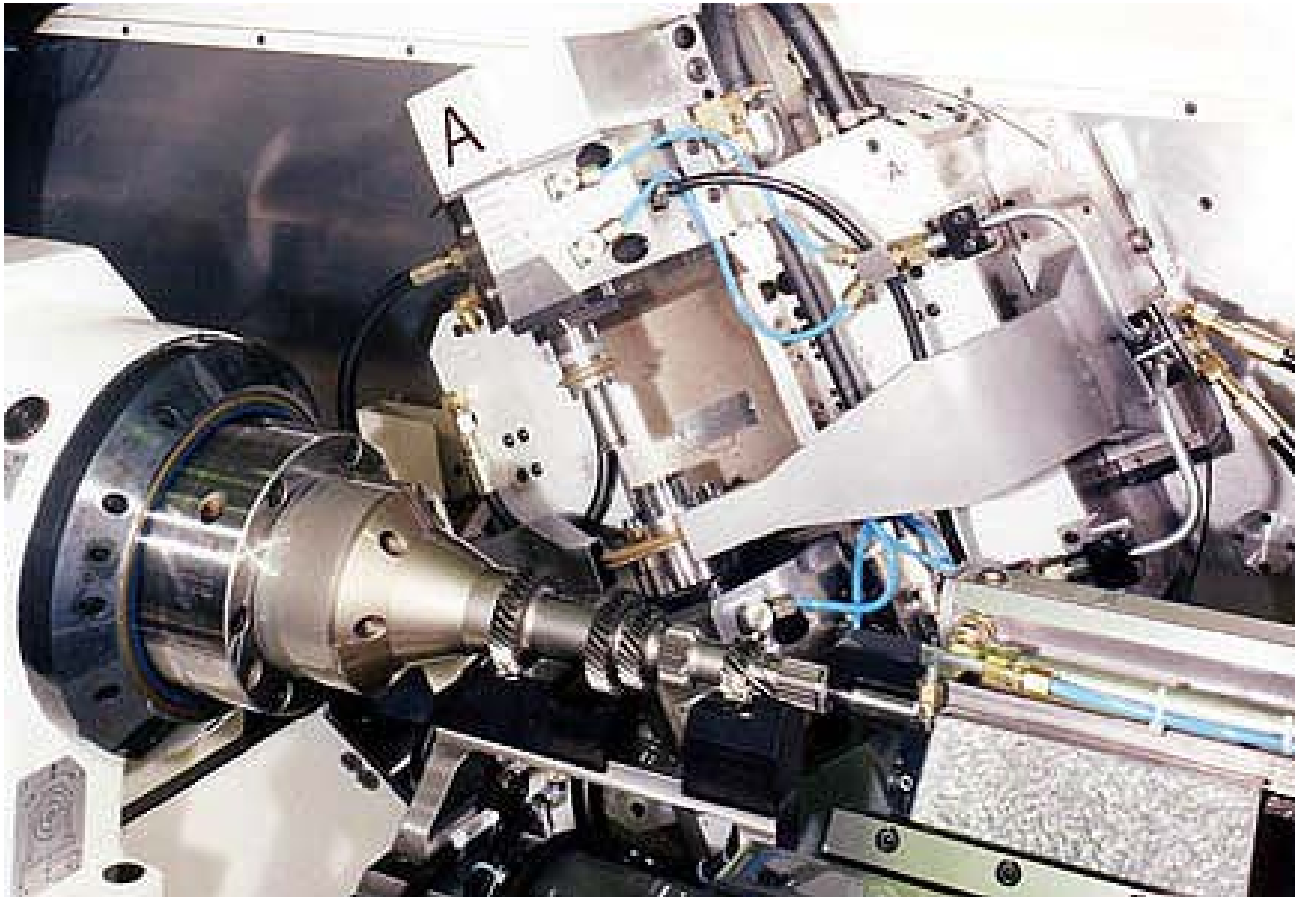
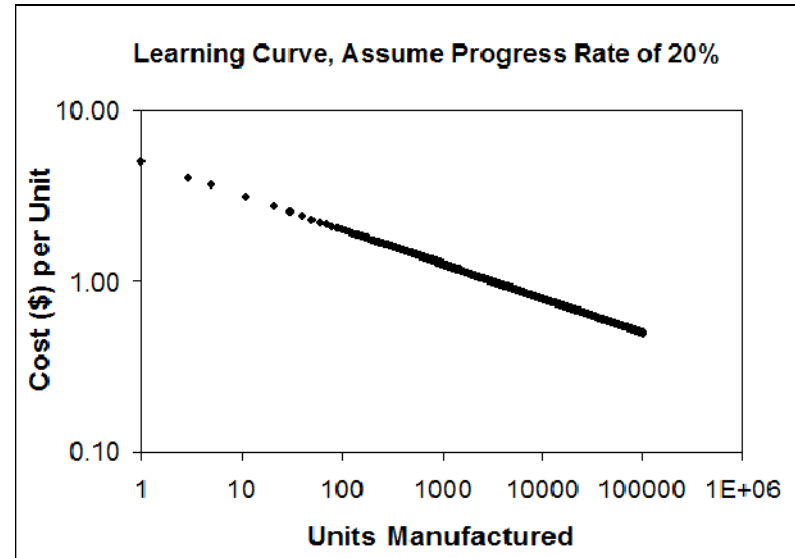


Photo credit: Kapp Technologies external gear profile grinding machine

# Vibration Harvester Cost Estimate

- In 1960 1 transistor cost \$1  
Now 1 *million* transistors cost \$1
- Current cost ~ \$5/die (6" wafer)
- Expected cost  
 $Y = a X^{-b} = (\$5/\text{part})(1 \text{ mil parts})^{(-.2)}$   
 $Y = < \underline{\$0.50/\text{die after 1 million made}}$
- Volume potential  
Millions of homes in CA  
~100 million devices in the US



**20% Progress Rates**

Solar Photovoltaic Cells

Gas and Wind Turbines

Airframe Manufacture