

Vision

Ubiquitous wireless sensor networks have extraordinary potential for use in applications such as demand response, environmental monitoring, manufacturing & medical devices. Realization of these networks for wide-spread market use requires that the sensor nodes be low-cost, non-intrusive, & maintenance free. A microscale energy scavenger addresses these needs by harnessing environmental vibrations to provide a replenishable source of power for the sensor node while simultaneously reducing the volume occupied by the power generator & the amount of raw materials required.

Methods

To improve sol-gel PZT film piezoelectricity:

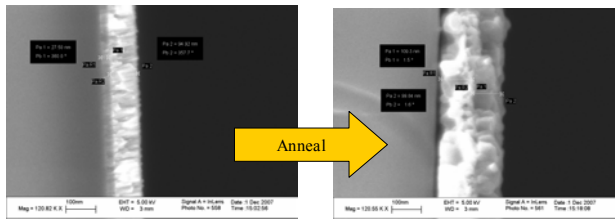
- Compare crystallinity and annealing characteristics of various bottom electrode/underlayer materials without PZT
- Explore impact of spin-coat parameters and anneal schedule on PZT piezoelectric response

To improve power output:

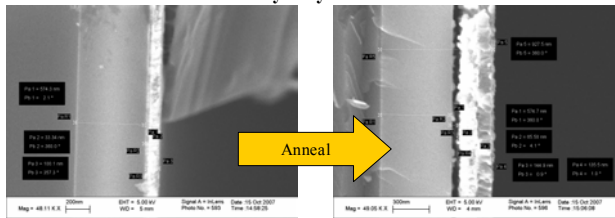
- Develop special geometries: ↓ resonant f , ↑ % material strained
- Improve piezoelectric constants of the sol-gel PZT film

To improve stability over lifetime:

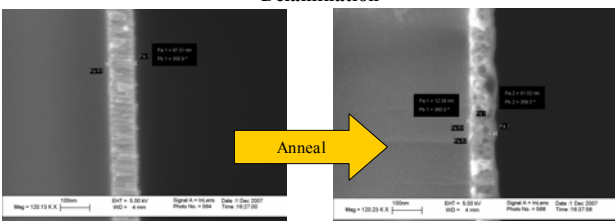
- Test PZT/top electrode plasma cleaning treatment
- Explore impact of thermal imprint on piezoelectric behavior
- Use strain engineering (biaxial tensile/compressive layers)



"Mystery" thickness ^



Delamination ^



Loss of grain orientation ^

Research Questions

What choice of parameters maximize PZT piezoelectricity?

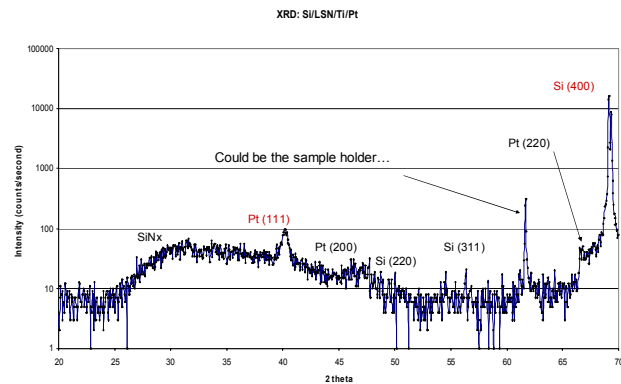
- What is the impact of bottom electrode materials on PZT morphology?
- How do the spin-coating and anneal schedules affect PZT piezo response?

How can power output be increased?

- How can high f MEMS & low f vibration sources be reconciled?
- How can % of material undergoing strain be maximized?

How can stability/robustness be ensured for lifetime?

- How can electromechanical domains be engineered to prevent fatigue?
- How can fabrication process be improved to prevent fatigue?



Findings

Film quality:

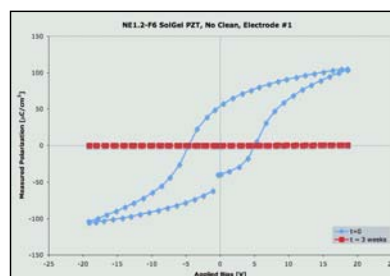
- Not highly dependent on underlayer and adhesion layers tested
- Poor film quality not solely due to PZT
- Expected to be strongly dependent on anneal schedule parameters

Power output

- ~ 20 $\mu\text{W}/\text{cm}^3$ predicted from sol-gel films, based on current d_{33} values
- Modeling shows alternate geometries can increase % strain

Stability/Robustness

- Cleaning step before electrode deposition improves stability



No Ionmill Clean

